

New route to *o*-terphenyls: application to the synthesis of 6,7,10,11-tetramethoxy-2-(methoxycarbonyl)triphenylene

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The hydroxy-*o*-terphenylcarboxylic acid esters **6a–f** have been prepared by benzannulation of the 5,6-diaryl-3-methoxycarbonylhexa-3,5-dienoic acids **5a–f** using triethylamine–ethyl chloroformate. The application of this new synthesis of triphenylenes is illustrated through the synthesis of 2-methoxycarbonyl-6,7,10,11-tetramethoxytriphenylene **9**.

Introduction

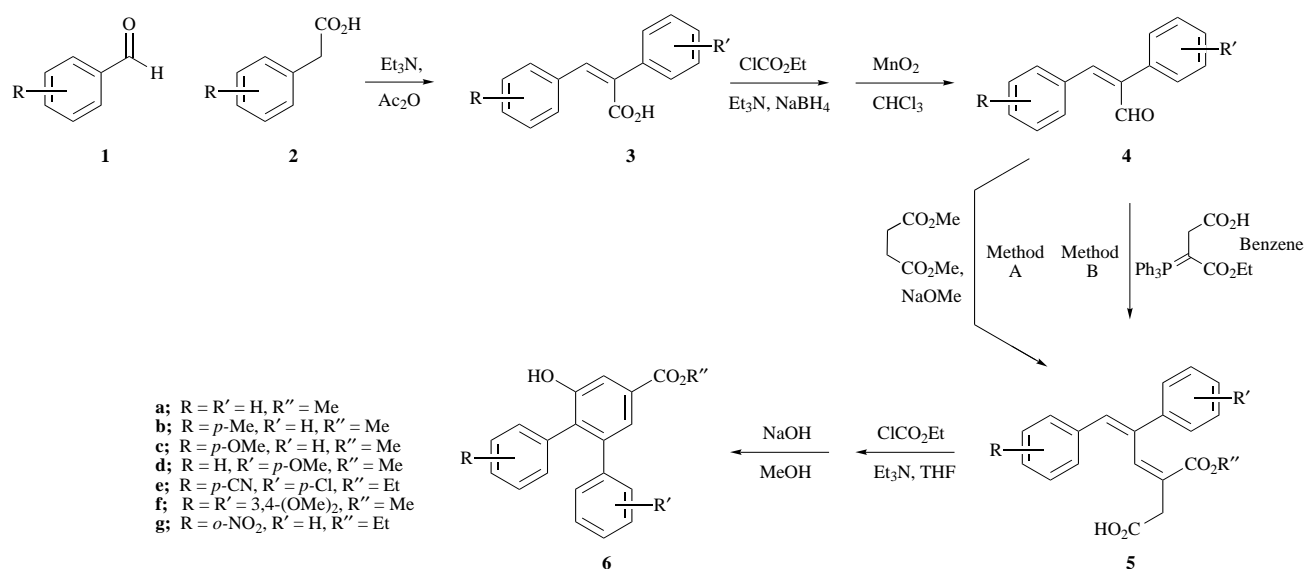
The chemistry of triphenylenes is receiving current interest due to the relevant physical properties of these disc-shaped molecules.^{1,2} Whereas hexaalkoxytriphenylenes can be easily obtained through oxidative trimerization of an *ortho*-dialkoxycyclohexadiene derivative,³ the preparation of unsymmetrically substituted derivatives best proceeds from biphenyl⁴ or *o*-terphenyl derivatives,⁵ respectively, by iron(III) chloride oxidative coupling. Alternatively, the cyclization can be achieved by photolysis.⁶ Moreover, unsymmetrically substituted triphenylenes can be obtained by stepwise palladium-catalyzed cross-coupling reactions, involving arylboronic acids as intermediates.⁷ A major problem in the synthesis of unsymmetrical triphenylenes through intramolecular C–C bond formation is the obtaining of the *o*-terphenyls useful as substrates for the ring closure. Amongst the proposed methods, the Pd⁰-catalyzed coupling of arylzinc halides with 1,2-dihalogenobenzenes seems to be the most effective.⁵

In this context we report now on a novel, flexible approach to 3-hydroxy-4,5-diphenylbenzoic acid esters and on the obtaining, from one of the materials prepared by these means, of 6,7,10,11-tetramethoxy-2-methoxycarbonyltriphenylene **9**. The present synthetic method is compatible with the presence, in the B and C rings, of a variety of substituents.

Results and discussion

The synthesis of *o*-terphenylcarboxylic acid derivatives **6a–g** involves the stepwise construction of the C₁₈–C₁ carbon framework of the target molecules from three components, *i.e.* C₆–C₁ aromatic aldehydes **1**, C₆–C₂ phenylacetic acids **2** and C₄ dimethyl succinate, respectively (Scheme 1). Key step in the synthesis is the benzannulation of the C₁₉ acid **5**, bearing two aromatic rings, through a variation⁸ of a procedure reported a few years ago by Ramage and co-workers.⁹ The cyclization process, supposedly involving a ketene intermediate, consists of a base-catalyzed elimination of ethanol and carbon dioxide from the mixed anhydride formed from ethyl chloroformate and the carboxylic acid. As in the case of the synthesis of 3-hydroxy biphenyls and *p*-terphenyl systems,⁸ high yields of annulated products **6** are indeed obtained also in the treatment of the carboxylic acid **5**, in dry tetrahydrofuran (THF) and below 25 °C, with ~2 mol equiv. of ethyl chloroformate, followed by dropwise addition of 3 mol equiv. of triethylamine.

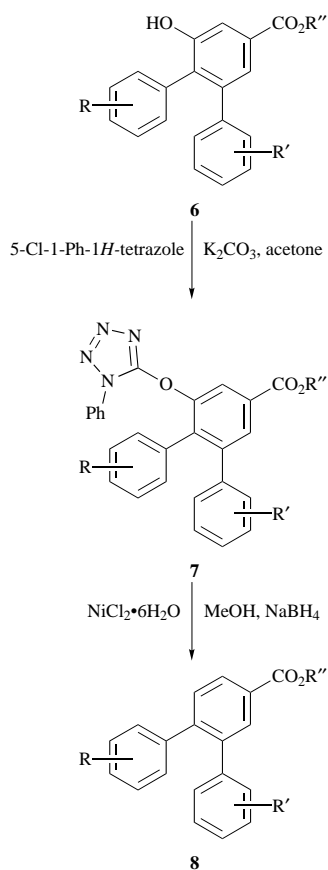
A further advantage of the present synthesis of *o*-terphenyl derivatives is represented by the simple preparation of the substrates. Indeed, products **5a–g** are obtained through unexceptional steps from commercially available products. First, C₁₅ α -arylcinnamic acids **3a–g** are obtained by Perkin condensation¹⁰ of benzaldehydes **1** with phenylacetic acids **2**. Sub-



Scheme 1

sequently, the C₁₅ carboxylic acids are converted into the corresponding aldehydes **4a–g** in two steps. The corresponding alcohols are first prepared upon reduction, with NaBH₄, of the mixed anhydride formed by treatment of the acids in THF with ethyl chloroformate–Et₃N.¹¹ Subsequently, the alcohols are converted into the aldehydes upon MnO₂ oxidation. The C₁₅ aldehydes obtained by these means are homologated to the desired C₁₉ acids **5a–d**, **5f**, by Stobbe condensation (Method A).¹² In the case of the aldehydes **4e**, **4g**, bearing base-sensitive substituent(s), homologation to the acids **5e**, **5g** is achieved by reaction with [β-carboxy-α-(ethoxycarbonyl)ethyl]triphenylphosphonium betaine¹³ (Method B) in ~50% yield, comparable with those observed in the other instances under the Stobbe conditions.

The benzannulation of the acids **5a–g** to the *o*-terphenyl derivatives **6a–g** proceeds, under the conditions mentioned above, in ~80–90% isolated yield. The utility of this new entry to *o*-terphenyls in the synthesis of unsymmetrically substituted triphenylene derivatives is demonstrated by the following experiments. The esters **6a** and **6f** are deoxygenated to products **8a** and **8f**, respectively, upon treatment of the corresponding 5-phenyltetrazolyl derivatives¹⁴ with NaBH₄ in the presence of NiCl₂·6H₂O in methanol (Scheme 2). We had to rely on this

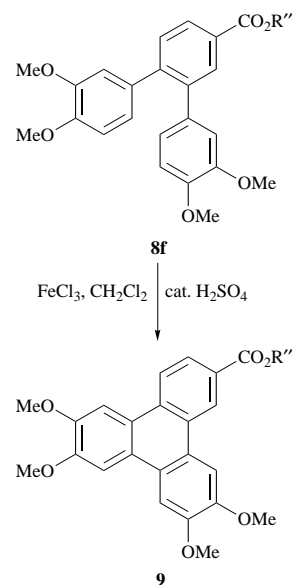


Scheme 2

new method for the cleavage of the oxygen–carbon bond of the phenyltetrazolyl derivatives at position 3 of the above 4,5-aryl-substituted benzoate esters, since catalytic hydrogenation failed under the experimental conditions found to be effective in the removal of the oxygen functionality in positions 'out of the bay' of triphenylene systems.¹⁵ Finally, the ester **8f**, bearing oxygen-substituted aromatic rings, was cleanly converted into the desired triphenylene derivative **9** by iron(III) chloride oxidation.⁵ The photochemical cyclization of unsubstituted terphenylcarboxylate **8a** to the methyl ester of triphenylene-2-carboxylic acid is under study.

Thus, these experiments demonstrate the utility in the synthesis of *o*-terphenyl derivatives of the benzannulation pro-

cedure *via* activation of the carboxy group of β-methoxycarbonyl-β,δ-dienic acids by formation of the mixed anhydride with ethyl chloroformate, followed by triethylamine treatment.⁸ By this procedure a whole set of 3-hydroxy-4,5-aryl-substituted benzoic acid esters become accessible. The conditions of the synthesis are compatible with the presence, in the aromatic B and C rings, of a variety of functionalities. The hydroxy group necessarily formed in position 3 of the annulated products can be reductively removed, thus widening the scope of the synthesis. The claimed utility of the proposed new access to *o*-terphenyls in the chemistry of triphenylenes is now demonstrated only by the conversion of the *o*-terphenyl **8f** into triphenylene product **9**, but the results of ongoing experiments



on the synthesis of a whole set of unsymmetrically substituted triphenylenes from *o*-terphenyls produced by this method will be presented in due course.

Experimental

Mps were measured on a Reichert melting point apparatus, equipped with a Reichert microscope and are uncorrected. IR spectra were measured on a Perkin Elmer 2000 FTIR spectrometer. ¹H NMR spectra were recorded in CDCl₃ solutions at room temp. unless otherwise stated, on a Bruker AC-250 spectrometer (250 MHz ¹H). The chemical-shift scale is based on internal tetramethylsilane. *J*-Values are given in Hz. Mass spectra were measured on a FINNIGAN–MAT TSQ 70 spectrometer. TLC analyses were performed on Merck Kieselgel 60 F₂₅₄ plates.

General procedure for aldehyde **4**

Ethyl chloroformate (15.9 g, 0.147 mol) was added to a solution of acid **3a** (30 g, 0.134 mol) in THF (200 ml) at 0 °C. Then a solution of triethylamine (14.8 g, 0.147 mol) in THF (30 ml) was dropped and the mixture was stirred for 30 min. The precipitate (triethylammonium chloride) was filtered off, and washed with THF (50 ml). The combined filtrate and washings were then added in a few portions to aq. NaBH₄ (12.7 g, 0.335 mol in 100 ml), while the reaction mixture was kept below 20 °C. After 15 min, diethyl ether (250 ml) and 5% HCl (200 ml) were added; the organic phase was separated, dried over sodium sulfate, and concentrated under reduced pressure. The crude alcohol was dissolved in CHCl₃ (150 ml), treated with MnO₂ (58 g, 0.67 mol), and the mixture was heated under reflux for 5 h. Filtration and evaporation of the mixture provided an oil, which was crystallized from ethanol to give pure aldehyde **4a** (17 g, 61%).

Procedure for method A

1-Methyl hydrogen 2-(2,3-diphenylprop-2-enylidene)succinate 5a. A 2.0 M solution of sodium methylate (34.5 ml, 68.8 mmol) in methanol was added to a mixture of aldehyde **4a** (13 g, 62.5 mmol) and dimethyl succinate (10 g, 68.8 mmol). The homogeneous solution was concentrated under reduced pressure in 30 min at 40 °C. The residue was treated with 5% HCl (100 ml) and extracted with diethyl ether (200 ml). The organic phase was dried over sodium sulfate and concentrated under reduced pressure to give a crude product, which was crystallized from diisopropyl ether as a *solid* (11 g, 54%), mp 136–137 °C (Found: C, 74.46; H, 5.65. C₂₀H₁₈O₄ requires C, 74.52; H, 5.63%); ν_{\max} (Nujol)/cm⁻¹ 1610, 1712 (CO₂Me); δ_{H} 3.1 (s, 2 H, CH₂CO₂H), 3.8 (s, 3 H, OMe), 6.9–7.4 (3 m, 11 H, CHCCO₂Me + 10 × ArH) and 7.68 (s, 1 H, ArCHCAr); *m/z* (EI) 322 (M⁺, 100%), 305 (M⁺ – OH, 11), 290 (M⁺ – MeOH, 18), 276 (15), 262 (25), 215 (93), 202 (64), 189 (41) and 165 (17).

1-Methyl hydrogen 2-[3-(4-methylphenyl)-2-phenylprop-2-enylidene]succinate 5b. Yield 51%; *solid*, mp 105–107 °C (Found: C, 75.08; H, 5.97. C₂₁H₂₀O₄ requires C, 74.98; H, 5.99%); ν_{\max} (Nujol)/cm⁻¹ 1582, 1600 and 1710 (CO₂Me); δ_{H} 2.25 (s, 3 H, ArMe), 3.06 (s, 2 H, CH₂CO₂H), 3.78 (s, 3 H, CO₂Me), 6.8–7.4 (m, 10 H, CHCCO₂Me + 9 × ArH) and 7.68 (s, 1 H, ArCHCAr); *m/z* (EI) 336 (M⁺, 23%), 304 (M⁺ – MeOH, 7), 276 (M⁺ – HCO₂Me, 43), 258 (25), 245 (36), 231 (100), 215 (76), 202 (33) and 115 (41).

1-Methyl hydrogen 2-[3-(4-methoxyphenyl)-2-phenylprop-2-enylidene]succinate 5c. Yield 56%; *solid*, mp 125–126 °C (Found: C, 71.70; H, 5.66. C₂₁H₂₀O₅ requires C, 71.58; H, 5.72%); ν_{\max} (Nujol)/cm⁻¹ 1583, 1600 and 1703 (CO₂Me); δ_{H} 3.02 (s, 2 H, CH₂CO₂H), 3.73 (s, 3 H, OMe), 3.79 (s, 3 H, CO₂Me), 6.6–7.4 (m, 10 H, CHCCO₂Me + 9 × ArH) and 7.65 (s, 1 H, ArCHCAr); *m/z* (EI) 352 (M⁺, 61%), 321 (M⁺ – OMe, 6), 292 (M⁺ – HCO₂Me, 67), 261 (38), 247 (100), 233 (31), 202 (49), 189 (27), 165 (37) and 121 (46).

1-Methyl hydrogen 2-[2-(4-methoxyphenyl)-3-phenylprop-2-enylidene]succinate 5d. Yield 60%; amorphous *solid* obtained as a pure compound by column chromatography with hexane–ethyl acetate (3:1–1:1) as eluent (Found: C, 71.74; H, 5.72%); ν_{\max} (Nujol)/cm⁻¹ 1610 and 1699 (CO₂Me); δ_{H} 3.15 (s, 2 H, CH₂CO₂H), 3.76 (s, 3 H, OMe), 3.81 (s, 3 H, CO₂Me), 6.8–7.2 (m, 10 H, CHCCO₂Me + 9 × ArH) and 7.66 (s, 1 H, ArCHCAr); *m/z* (EI) 353 (M⁺ + 1, 52%), 352 (M⁺, 100), 320 (M⁺ – MeOH, 25), 292 (M⁺ – HCO₂Me, 88), 261 (51), 247 (98), 233 (56), 215 (69), 189 (43), 165 (57) and 135 (40).

1-Methyl hydrogen 2-[2,3-bis-(3,4-dimethoxyphenyl)prop-2-enylidene]succinate 5f. Yield 66%; *solid*, mp 125–126 °C (from AcOEt) (Found: C, 65.04; H, 5.87. C₂₄H₂₆O₈ requires C, 65.15; H, 5.92%); ν_{\max} (Nujol)/cm⁻¹ 1587, 1620, 1690 and 1715; δ_{H} 3.08 (s, 2 H, CH₂CO₂H), 3.47 (s, 3 H, CO₂Me), 3.76 (s, 3 H, OMe), 3.80 (s, 3 H, OMe), 3.83 (s, 3 H, OMe), 3.89 (s, 3 H, OMe), 6.43 (s, 1 H, CHCCO₂Me), 6.65–6.95 (m, 6 H, 6 × ArH) and 7.68 (s, 1 H, ArCHCAr); *m/z* (EI) 442 (M⁺, 100%), 410 (M⁺ – MeOH, 10), 382 (M⁺ – HCO₂Me, 41), 337 (63), 323 (38), 306 (35), 292 (29) and 151 (46).

Procedure for method B

1-Ethyl hydrogen 2-[2-(4-chlorophenyl)-3-(4-cyanophenyl)prop-2-enylidene]succinate 5e. [β-Carboxy-α-(ethoxycarbonyl)-ethyl]triphenylphosphonium betaine (4.05 g, 10 mmol) was added in one portion to a solution of aldehyde **4e** (2.1 g, 8 mmol) in dry benzene (20 ml). After stirring of the mixture at 40 °C for 48 h, the reaction mixture was treated with water (40 ml) and extracted with ethyl acetate (100 ml). The organic phase was dried over sodium sulfate and concentrated under reduced pressure. The residue was chromatographed on a silica gel column and eluted with hexane–ethyl acetate (5:1–1:1) to give the *monoester monoacid 5e* (1.8 g, 56%) as an oil (Found: C, 66.84; H, 4.63; Cl, 8.79; N, 3.67. C₂₂H₁₈ClNO₄ requires C, 66.75; H, 4.58; Cl, 8.96; N, 3.54%); ν_{\max} (Nujol)/cm⁻¹ 1600, 1710 (CO₂Et)

and 2228 (C≡N); δ_{H} 1.30 (t, *J* 7, 3 H, CO₂CH₂Me), 3.23 (s, 2 H, CH₂CO₂H), 4.25 (q, *J* 7, 2 H, CO₂CH₂Me), 6.85–7.50 (m, 9 H, CHCCO₂Me + 8 × ArH) and 7.60 (s, 1 H, ArCHCAr); *m/z* (EI) 395 (M⁺, 19%), 349 (M⁺ – EtOH, 22), 321 (M⁺ – HCO₂Et, 40), 277 (76), 240 (100), 227 (57), 201 (26), 183 (24), 139 (29) and 116 (44).

1-Ethyl hydrogen 2-[3-(2-nitrophenyl)-2-phenylprop-2-enylidene]succinate 5g. Yield 53%; amorphous *solid* obtained as a pure compound by column chromatography with hexane–ethyl acetate (2:1–1:1) as eluent (Found: C, 66.01; H, 4.97; N, 3.73. C₂₁H₁₉NO₆ requires C, 66.14; H, 5.02; N, 3.67%); ν_{\max} (Nujol)/cm⁻¹ 1527 and 1712 (CO₂Et); δ_{H} 1.3 (t, *J* 7.2, 3 H, CO₂CH₂Me), 3.36 (s, 2 H, CH₂CO₂H), 4.37 (q, *J* 7.2, 2 H, CO₂CH₂Me), 6.90–7.30 (m, 8 H, 7 × ArH + ArCHCO₂Et), 7.70 (s, 1 H, ArCHCAr) and 7.99 (m, 1 H, ArH); *m/z* (EI) 381 (M⁺, 9%), 353 (M⁺ – CO, 20), 279 (18), 246 (58), 217 (40), 155 (27), 149 (100), 141 (64), 105 (60), 99 (68) and 91 (61).

Procedure for the cyclization

3'-Hydroxy-5'-methoxycarbonyl-1,1':2',1''-terphenyl 6a. Ethyl chloroformate (6.65 g, 61.5 mmol) was added to a solution of the monoacid monoester **5a** (9 g, 28 mmol) in dry THF (80 ml); then, triethylamine (8.5 g, 84 mmol) was added dropwise, with the temperature kept under 25 °C. The reaction mixture was stirred for 15 min, then was treated with 5% HCl (80 ml) and extracted with diethyl ether. The organic phase was concentrated under reduced pressure and the residue was stirred at room temp. with NaOH (2 g, 50 mmol) in methanol for 10 min. The mixture was treated with 5% HCl (100 ml), extracted with diethyl ether, and the organic phase was concentrated under reduced pressure. The residue was crystallized from diisopropyl ether to give the *phenol derivative 6a* (7.1 g, 83%) as a *solid*, mp 155–157 °C (Found: C, 79.01; H, 5.35. C₂₀H₁₆O₃ requires C, 78.93; H, 5.30%); ν_{\max} (Nujol)/cm⁻¹ 1565, 1706 (CO₂Me) and 3463 (OH); δ_{H} 3.92 (s, 3 H, CO₂Me), 5.40 (br s, 1 H, OH), 7.0–7.4 (m, 10 H, 10 × ArH) and 7.70 (br s, 2 H, 2 × ArH); *m/z* (EI) 304 (M⁺, 48%), 273 (M⁺ – OMe, 87), 245 (M⁺ – CO₂Me, 92), 227 (M⁺ – Ph, 81), 215 (100), 202 (93), 189 (67), 139 (42) and 115 (13).

3'-Hydroxy-5'-methoxycarbonyl-4'-methyl-1,1':2',1''-terphenyl 6b. Yield 94%; a *solid*, mp 211–212 °C (Found: C, 79.11; H, 5.66. C₂₁H₁₈O₃ requires C, 79.23; H, 5.70%); ν_{\max} (Nujol)/cm⁻¹ 1585, 1698 (CO₂Me) and 3434 (OH); δ_{H} 2.32 (s, 3 H, ArMe), 3.90 (s, 3 H, CO₂Me), 4.80 (br s, 1 H, OH), 7.00–7.20 (m, 9 H, 9 × ArH) and 7.68 (m, 2 H, 2 × ArH); *m/z* (EI) 319 (M⁺ + 1, 20%), 318 (M⁺, 100), 303 (M⁺ – Me, 18), 287 (M⁺ – OMe, 23), 259 (M⁺ – CO₂Me, 19), 226 (16), 215 (41), 202 (15), 189 (18), 139 (13) and 115 (12).

3'-Hydroxy-4'-methoxy-5'-methoxycarbonyl-1,1':2',1''-terphenyl 6c. Yield 88%; a *solid*, mp 208–209 °C (Found: C, 75.61; H, 5.35. C₂₁H₁₈O₄ requires C, 75.43; H, 5.43%); ν_{\max} (Nujol)/cm⁻¹ 1609, 1694 (CO₂Me) and 3436 (OH); δ_{H} 3.78 (s, 3 H, OMe), 3.92 (s, 3 H, CO₂Me), 5.34 (s, 1 H), 6.8–7.2 (m, 9 H, 9 × ArH) and 7.67 (m, 2 H, 2 × ArH); *m/z* (EI) 334 (M⁺, 39%), 303 (M⁺ – OMe, 9), 301 (10), 275 (M⁺ – CO₂Me, 94), 215 (38), 202 (100), 189 (29), 176 (21) and 152 (12).

3'-Hydroxy-4-methoxy-5'-methoxycarbonyl-1,1':2',1''-terphenyl 6d. Yield 81%; a *solid*, mp 158–159 °C (Found: C, 75.38; H, 5.51%); ν_{\max} (Nujol)/cm⁻¹ 1609, 1690 (CO₂Me) and 3374 (OH); δ_{H} 3.78 (s, 3 H, OMe), 3.93 (s, 3 H, CO₂Me), 5.3 (s, 1 H, OH), 6.60–7.05 (m, 4 H, 4 × ArH *p*-substituted), 7.10–7.40 (m, 5 H, 5 × ArH) and 7.66 (m, 2 H, 2 × ArH); *m/z* (EI) 334 (M⁺, 36%), 303 (M⁺ – OMe, 12), 301 (10), 275 (M⁺ – CO₂Me, 60), 242 (34), 213 (76), 202 (100), 189 (28), 176 (21) and 152 (14).

4-Chloro-4'-cyano-5'-ethoxycarbonyl-3'-hydroxy-1,1':2',1''-terphenyl 6e. Yield 77%; a *solid*, mp 164–165 °C (Found: C, 70.10; H, 4.31; Cl, 9.21; N, 3.59. C₂₂H₁₆ClNO₃ requires C, 69.94; H, 4.27; Cl, 9.38; N, 3.71%); ν_{\max} (Nujol)/cm⁻¹ 1610, 1719 (CO₂Et), 2236 (C≡N) and 3341 (OH); δ_{H} 1.40 (t, *J* 7.5, 3 H,

CO₂CH₂Me), 4.40 (q, *J* 7.5, 2 H, CO₂CH₂Me), 5.56 (br s, 1 H) and 6.90–7.70 (m, 10 H, 10 × ArH); *m/z* (EI) 379 (M⁺ + 2, 21%), 377 (M⁺, 62), 332 (M⁺ – OEt, 44), 304 (M⁺ – CO₂Et, 8), 269 (61), 240 (100), 213 (23), 201 (13) and 187 (8).

3'-Hydroxy-3,3',4,4'-tetramethoxy-5'-methoxycarbonyl-1,1':2',1''-terphenyl 6f. Yield 84%; a *solid*, mp 175–176 °C (from AcOEt) (Found: C, 68.04; H, 5.63. C₂₄H₂₄O₇ requires C, 67.92; H, 5.70%); ν_{\max} (Nujol)/cm⁻¹ 1702 (CO₂Me) and 3425 (OH); δ_{H} 3.60 (s, 3 H, OMe), 3.65 (s, 3 H, OMe), 3.85 (s, 3 H, OMe), 3.88 (s, 3 H, OMe), 3.96 (s, 3 H, CO₂Me), 4.75 (br s, 1 H, OH), 6.5–6.9 (m, 6 H, 6 × ArH) and 7.63–7.72 (m, 2 H, 2 × ArH); *m/z* (EI) 424 (M⁺, 100%), 393 (M⁺ – OMe, 8), 377 (11), 247 (5), 189 (10) and 91 (18).

5'-Ethoxycarbonyl-3'-hydroxy-2'-nitro-1,1':2',1''-terphenyl 6g. Yield 78%; amorphous *solid* obtained as a pure compound by column chromatography and elution with hexane–ethyl acetate (3:1–2:1) (Found: C, 69.28; H, 4.66; N, 3.75. C₂₁H₁₇NO₅ requires C, 69.41; H, 4.72; N, 3.85%); ν_{\max} (Nujol)/cm⁻¹ 1708 (CO₂Et) and 3380 (OH); δ_{H} 1.35 (t, *J* 6.7, 3 H, CO₂CH₂Me), 4.40 (q, *J* 6.7, 2 H, CO₂CH₂Me), 6.90–7.40 (m, 8 H, 8 × ArH), 7.63 (d, *J* 1.5, 1 H, ArH), 7.72 (d, *J* 1.5, 1 H, ArH) and 7.92–8.00 (m, 1 H, ArH); *m/z* (EI) 363 (M⁺, 100%), 318 (M⁺ – OEt, 47), 274 (34), 246 (62), 215 (69), 119 (67), 105 (81) and 77 (36).

Procedure for deoxygenation of derivative 6

4'-Methoxycarbonyl-1,1':2',1''-terphenyl 8a. A mixture of compound **6a** (2 g, 6.6 mmol), potassium carbonate (4.8 g, 33 mmol), and 5-chloro-1-phenyl-1*H*-tetrazole (1.8 g, 10 mmol) in acetone (80 ml) was refluxed for 12 h. The solvent was removed under reduced pressure; the residue was treated with water (100 ml), and extracted with methylene dichloride. The organic phase was dried over sodium sulfate and concentrated under reduced pressure. The residue was chromatographed on a silica gel column, with hexane–ethyl acetate (2:1) as eluent, to give derivative **7a** (2.8 g, 94%).

This derivative was added to a solution of NiCl₂·6H₂O (7.8 g, 33 mmol) in methanol (100 ml) and the mixture was stirred until it became homogeneous. The resulting solution was cooled at 0 °C and NaBH₄ (0.75 g, 20 mmol) in methanol (20 ml) was added dropwise. After being stirred for 30 min the black mixture was treated with 1% HCl (100 ml) and extracted with diethyl ether (150 ml). The organic phase was dried over sodium sulfate and concentrated under reduced pressure. The residue was chromatographed on a silica gel column, and eluted with hexane–acetate (9:1), to give recovered intermediate **7a** (1.0 g) and the *o*-terphenyl **8a** as an oil (0.93 g, 51%) (Found: C, 83.47; H, 5.51. C₂₀H₁₆O₂ requires C, 83.31; H, 5.59%); ν_{\max} (film)/cm⁻¹ 1600 and 1721 (CO₂Me); δ_{H} 3.93 (s, 3 H, CO₂Me), 7.05–7.3 (m, 11 H) and 8.04–8.12 (m, 2 H); *m/z* (EI) 288 (M⁺, 100%), 274 (15), 257 (M⁺ – OMe, 43), 229 (M⁺ – CO₂Me, 65), 202 (24), 165 (8), 152 (11), 128 (9) and 113 (13).

3,3',4,4'-Tetramethoxy-4'-methoxycarbonyl-1,1':2',1''-terphenyl 8f. Yield 55%; an *oil* obtained as a pure compound by column chromatography with hexane–ethyl acetate (2:1–1:1) as eluent (Found: C, 70.79; H, 6.01. C₂₄H₂₄O₆ requires C, 70.58; H, 5.92%); ν_{\max} (film)/cm⁻¹ 1600 and 1716 (CO₂Me); δ_{H} 3.60

(s, 3 H, OMe), 3.62 (s, 3 H, OMe), 3.86 (br s, 6 H, 2 × OMe), 3.95 (s, 3 H, CO₂Me), 6.55–6.85 (m, 6 H, 6 × ArH) and 7.9–8.1 (m, 3 H, ArH); *m/z* (EI) 408 (M⁺, 52%), 376 (M⁺ – MeOH, 7), 349 (M⁺ – CO₂Me, 100), 318 (24), 202 (30) and 189 (54).

Preparation of the triphenylene

Methyl 6,7,10,11-tetramethoxytriphenylene-2-carboxylate 9. The *o*-terphenyl **8f** (0.9 g, 2.2 mmol) as a solution in CH₂Cl₂ (5 ml) was added dropwise at room temp. to a stirred solution of FeCl₃ (1.1 g, 6.7 mmol) in CH₂Cl₂ (20 ml). A catalytic quantity (few mg) of conc. H₂SO₄ was added and the stirring was continued for 15 min; then the mixture was quenched with MeOH (5 ml), diluted with diethyl ether (80 ml), and washed with water (80 ml). The organic phase was dried over sodium sulfate, and concentrated under reduced pressure. The residue was chromatographed on a silica gel column, and eluted with hexane–ethyl acetate (2:1–1:3), to give derivative **9** (0.5 g, 56%) as an amorphous solid (Found: C, 70.86; H, 5.40. C₂₄H₂₂O₆ requires C, 70.93; H, 5.46%); ν_{\max} (Nujol)/cm⁻¹ 1518, 1614 and 1720 (CO₂Me); δ_{H} 4.05 (s, 3 H, CO₂Me), 4.12 (s, 9 H, 3 × OMe), 4.14 (s, 3 H, OMe), 7.65 (br s, 2 H, 2 × ArH), 7.86 (s, 1 H, ArH), 7.93 (s, 1 H, ArH), 8.15 (d, *J* 8, 1 H, ArH), 8.42 (d, *J* 8, 1 H, ArH) and 9.10 (s, 1 H, ArH); *m/z* (EI) 406 (M⁺, 100%), 363 (18), 348 (10), 304 (17), 203 (22) and 188 (19).

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